

# CONTACT INFORMATION

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Czech Republic



ISO: 9001:2016



DEKAB PVC TUBES ZEKAN CHAMBERS CABLE DUCTS CABLE TROUGHS ZEKAN OTHER AND CUSTOM MANUFACTURE

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NATUR & NY KRUT LER STRAFTUR TRAFT. LETT REPORT				
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CABLE COVER BOARDS AND STRIPS	Quantity	Truckload		
	on a pallet		EXAMPLES	
Cable cover plate DEKAB 120/2 PVC Cable cover plate DEKAB 150/2 PVC	1000 1000	70 000 56 000	OF	
Cable cover plate DEKAB 150/2 PVC	1000	48 000	ASSEMBLIES	Туре
Cable cover plate DEKAB 180/2 PVC	1000	48 000		Type
Cable cover plate DEKAB 200/2 PVC	1000	46 000	2 X 2	
Cable cover plate DEKAB 220/2 PVC	1000	46 000		PVC O
Cable cover plate DEKAB 250/2 PVC	1000	34 000	Ba -	PVC O
Cable cover plate DEKAB 300/2 PVC	1000	28 000	Ge I	PVC 0 PVC 0
CABLE COVER PLATES AND REELS DEKAB® Z PE				PVC 0
Cable cover plate DEKAB 120/2 PE	1000	24 000	2 X 3	PVC 0
Cable cover plate DEKAB 150/2 PE	1000	24 000		PVC 0
Cable cover plate DEKAB 170/2 PE	1000	24 000	a fait	PVC 0
Cable cover plate DEKAB 180/2 PE	1000	24 000	alla	PVC O
Cable cover plate DEKAB 220/2 PE	1000	24 000	- Charles	PVC O
Cable cover plate DEKAB 250/2 PE Cable cover plate DEKAB 300/2 PE	1000 1000	24 000 24 000		PVC O
Cable cover plate DEKAB 350/2 PE	500	24 000	3 X 3	PVC 11
Cable cover plate DEKAB 300/3 PE	500	24 000		PVC 11
Cable cover plate DEKAB 125/4 PE	1000	56 000	Bas	PVC 1
Cable cover plate DEKAB 170/4 PE	1000	46 000	CH C	PVC 1
Cable cover plate DEKAB 250/4 PE	500	22 000	6010	PVC 14
Cable cover plate DEKAB 300/4 PE	500	22 000		PVC 1
Cable cover plate DEKAB 250/6 PE Cable cover plate DEKAB FLEX 125/4 PE - 25 m	500 48	24 000 2304	2 X 4	PVC 1
Cable cover plate DEKAB FLEX 123/4 FE - 25 m	36	1836		PVC 2
Cable cover plate DEKAB FLEX 300/4 PE - 25 m	32	1312		PVC 2
Cable cover plate DEKAB FLEX 250/3 PE - 25 m	27	1080	300	
Cable cover plate DEKAB STRONG 250/8	500	13 500	06016	
Cable cover plate DEKAB STRONG 250/10	500	11 000	- Contraction -	PVC tube
Cable cover plate DEKAB STRONG 250/12	500	11 000	3 X 4	telecommu
			274	spectrum o

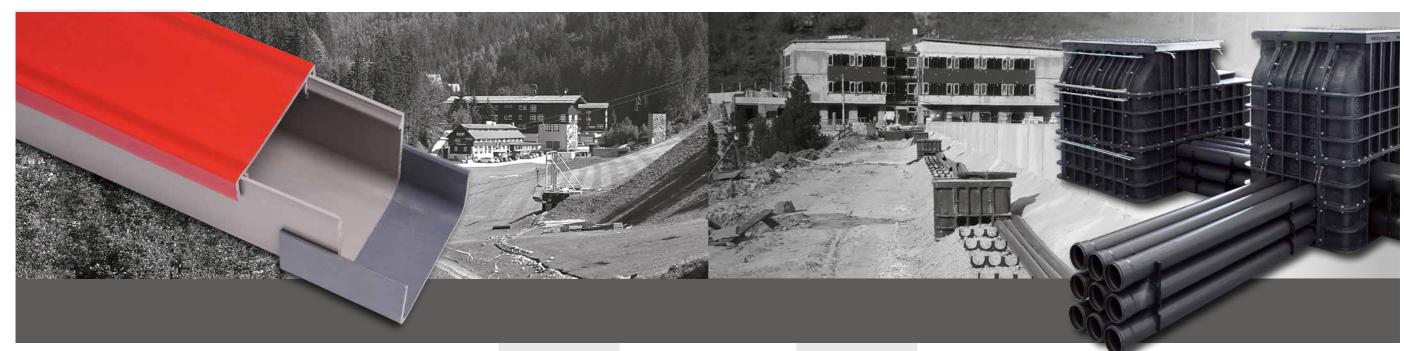
They are made with slide-in neck (when needed, tube protectors can be fitted with glue in the connection) or a neck with a lip seal. Extended neck can be custom made for both variants.

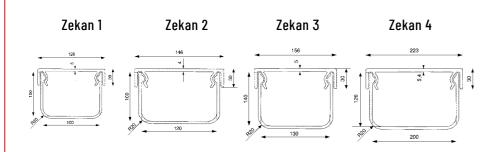


**PVC TUBES** 

Loadability Class	Quantity on a pallet	Truckload quantity (pc)
4	150	2400
4	100	1600
4	200	3200
2	140	2240
3	140	2240
2	105	1680
3	105	1680
4	105	1680
2	72	1152
3	72	1152
4	72	1152
2	50	800
3	50	800
4	50	800
3	34	544
3	26	416
2	26	416
3	26	416
2	23	276
4	23	276

are used for laying and protection of cables in power-generation and works laid in the ground and during the cable duct construction. The usage is wide. It can be laid freely in a ditch, cast in concrete or pushed track body etc. Shaped segments from a system of sewage pipes (elbows request for a bend in a route. Pipes with UV stabiliser can be used in the d-in wires. They are made in three loadability classes for different loading ing wall thickness in standardized dimensions. The standard length is 6000





ZEKAN® CABLE TROUGHS	Quantity on a pallet	Truckload quantity (pc)
ZEKAN 1 100 x 100 mm	70 pc	1680
ZEKAN 2 120 x 100 mm	63 pc	1512
ZEKAN 3 130 x 140 mm	48 pc	1152
ZEKAN 4 200 x 126 mm	35 pc	910

Cable troughs are designed for laying into the ground. They are used for the construction of railroad corridors, power-generation grids and other utility lines. It is used for mechanical protection of cables, allowing a repeated access to the route for repairs or completion of cables. The bottom parts are connected by locking into the connector longitudinally against each other. The top and bottom parts are connected by a bar lock. The top parts are installed to overlap the bottom-part joints and to prevent a cable damage by shear. It ensures the compactness of the route and prevents sliding of the top part, caused by the undulated cable or its sliding during back-filling. The troughs are used as subsequent mechanical protection of cables already laid and installed. The troughs are supplied with connectors, shaped parts can be custom delivered - bends, T-shapes, ascending and descending parts. As standard they are supplied in 2-m lengths. Troughs can be custom delivered in different lengths. The trough covers can be made in various colours and eventually with a required labelling. The troughs have a high mechanical strength. In comparison with concrete troughs they are lighter, manual handling is easier, without mechanization, they can be processed with usual tools for metal and wood. Its transport is much cheaper. Several times higher quantity can be loaded on a truck than in case of concrete troughs.

ACCESSORIES SYSTEM COUPLINGS BENDING FORCES



**T-PIECES** 



BASIC DIMENSIONS LINE

> ZEKAN S 1020 X 420



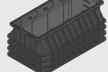








ZEKAN XL 1020 X 1680







concrete rings (according to chamber height).

ZEKAN S	1020 x 464	Quantity of no. 1 hatch segments
ZEKAN M	1020 x 884	Quantity of no. 2 hatch segments
ZEKAN L	1020 x 1304	Quantity of no. 3 hatch segments
ZEKAN XL	1020 x 1724	Quantity of no. 4 hatch segments
ZEKAN XXL	1020 x 2144	Quantity of no. 5 hatch segments

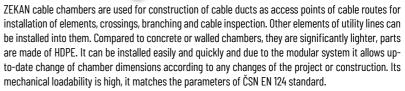
The height of chambers in the basic version is 800 mm. At a request for a higher chamber the height will always be increased by 280 mm (chamber section height). When the requested chamber is larger than the standard offer, a chamber can be created, allowed by the modular system of parts. The chambers are marked ZEKAN GRANDE and are always solved individually. An installation process guide is prepared for these chambers. Composite or cast-iron covers are supplied for cable chambers. The covers are made in segments with dimensions of 666 × 420 mm. The number of segments matches the dimensions of the chamber in question.

The covers are made of composite materials, the surface is in anti-slip finish in the concrete colour RAL 7023. The cover is paced in a duralumin frame, fixed to the top chamber edge. The cover is fixed to the duralumin chamber frame by stainless-steel bolts in a stainless-steel washer. The advantages of the composites is their low weight and resilience against atmospheric effects and agents used to treat the surface of roads and parking lots. These covers are not stolen by metal thieves.

The covers are made of cast-iron, the surface has anti-slip treatment. The cover is placed in a steel frame, which is fitted with a armature for neck concreting. Engineering process is created for the frame installation, resolving the creation of a concrete collar on the top edge of the chamber and subsequent alternate concrete laying of the frame. The concrete types are specified. The concreting process and the specified concrete types must be observed. The cover is attached to the steel chamber frame by stainless-steel Allen-head screws. The advantage of cast-iron covers is their high mechanical strength. The disadvantage is the higher weight.



ERS CHAMBI BLE CAI œ ZEKAN



In the basic version the side and front chambers have pre-moulded apertures for cable protector tubes dia 63 mm and dia 110 mm. When needed, the protector tubes orifices for dia 160mm or 200mm the chamber can be made of appropriate parts. The pitch of protector tubes' orifices are the same as the pitch of distance spacers, to which the protector tubes are attached in the cable duct. Having the quantity and layout of protector tubes for the specification of chamber shape and dimensions is important. Chamber orifices can be easily made with curving drill for the required orifice diameter. Engineering process is prepared for the chamber installation, specifying the height and quantity of

The chambers in standard version are supplied in the following dimensions [mm] - lower chamber parts:

E.	≧	Ē
Z	ABIL	(40
IRON	ADA	400
AST	2	D 4

COVERS MADE OF COMPOSITES - LOADABILITY B 125 (12,5T)

# **SPECIFICATIONS**

SPECIFICATIONS



A cable duct is a system of laying of cable protector tubes in the ground, which serves the protection of cable routes against mechanical damage. It comprises of tubes in layers in the desired number and layout. The tubes pitch is delimited by distance spacers, into which it is locked. The tubes provide a connection of individual cable chambers or orifices into objects.

Cable protectors, PVC tubes, are used to lead the cables between individual cable chambers, with a neck fitted with a lip seal or slip-in neck. Ensuring the mechanical strength of the cable duct requires the observation of the recommended method of compacting of the backfilling material. The system is prepared for a simple installation of cable protector tubes from dia 63 mm to 200 mm. The spatial separation of individual pipes and filling by backfill material in the cable duct body ensures the protection of parallel cable ducts. In case of a power-cable failure, the parallel line in the adjacent tube is protected against the impacts of electric arc. For the protection of parallel lines along an HV cable it is recommended to fill the cable duct with siliceous sand, which has a high resilience against hight temperatures. PVC is self-extinguishing, it prevents burning of protector tubes and subsequent spread of fire.

Recommended width of ditch - according to cable duct dimensions 0.5 m wider to ensure handling space of installers.

In the first stage of cable duct construction cable chambers are installed according to the project documentation. The height of the bottom level between the individual chambers is prepared for paying of the cable duct pipes, at the level of bottom edge of the cable chambers.

The passages into chambers are finished according to the diameter and number of pipes and their layout.. Protector tubes are fitted into the passages and locked into distance spacers. Recommended layout of distance spacers is 2 m of cable duct.

The installation of a cable duct starts with the connection of the bottom layer of pipes. When the bottom layer of pipes is laid, distance spacers are fitted to mount another layer of pipes. Individual layers of pipes are backfilled up to the top layer.



Pipes are longitudinally connected with sliding necks, fitted on each pipe. To ensure strength or water tightness, the pipes can be glued at the necks. We are using standard glue for PVX (e.g. Tangit PVC U).

connection of Pipe system with Rubber seals

Cable protectors - pipes are connected with necks, which are fitted with lip seal ring. The sealing rings provide perfect seal of a pipe system against ingress of humidity and impurities. During connection the pipes slide fully into the neck and then back by 1.5 cm. This eliminated any length variation due to ambient temperature.

During connection the pipe end with bevelled edge and the neck must be thoroughly cleaned and the sealing ring lubricated with soap water or installation lubricant (no petroleum products may be used to lubricate the sealing rings).









PRODUCT **EXAMPLES** 

LEAD-IN COVERS



SLEEVES FOR INSULATORS



WOODEN POST COVERS



CWS s.r.o. also provides manufacture of other products used in power generation, construction and telecommunications. This concerns for instance the products stated below:

The lead-in pipe covers, used to cover vertical pipes for cables on transformer station or roof leadins. They are designed for pipes with dimensions of 50 - 63 mm and 75 - 90 mm.

posts with dia 190 mm and dia 220 mm.

Insulator sleeves are used as threaded bushings for installation of an insulator on a metal bracket. They are made in dimensions of 16 mm and 20 mm.

Plastic profiles for round or oval air ducts of AC systems.

CWS s. r. o. offers custom manufacturing of products according to customers requirements. In case of a requirement for custom manufacture CWS s. r. o. is ready to perform it from design of tools, testing up to final manufacture of a specific product based on contract with financial tools.

# CWS S. R. O. AND THE ENVIRONMENT

CWS s. r. o. uses recycled plastic materials in quality suitable to replace valuable virgin (primary plastic) in the application field. The economy of the recycling is very beneficial. Purification, separation of foreign matter and contamination sources, grinding and melting requires 25 % of equivalent energy for manufacture of virgin (primary) material. Recycling of 1 tone of plastic saves app. 2 tons of CO<sup>2</sup>. This significantly reduces the negative impact of manufacture of plastic products on the environment.

compliance with environmental protection conditions.



PRODUCTS OTHER

Covers for wooden posts to protect the column top against water ingress. They are manufactured for

Auxiliary construction profiles for installation of plastic windows.

The entire manufacturing process in the CWS s. r. o. plant is subject to strict criteria of